

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

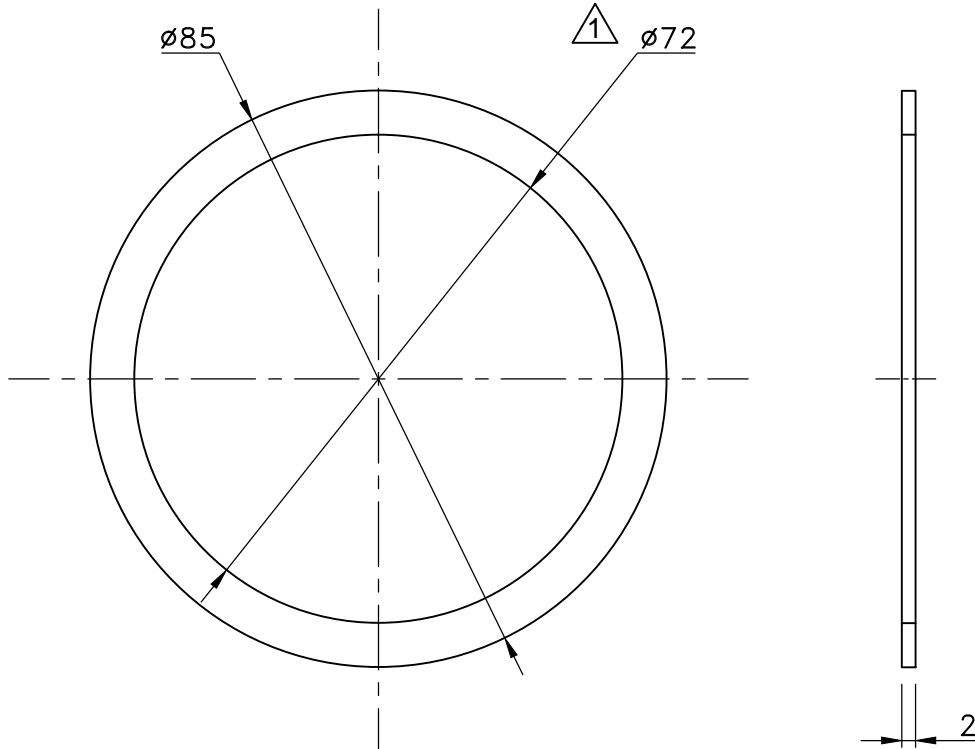
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION

UNCONTROLLED



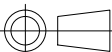





NOTE:

1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER PTS DOC No.GR/TD/1766
2. COLOR: BLACK



Ø85 x 2 THK

EPDM 1

SI No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE	COMPANY.STD/IS.STD		Wt(Kg)				
		DETAIL PARTS				MATERIAL							
						PRODUCT DMRC BG METRO CARS							
							SURFACE TREATMENT						
						2	909-56201	T-CAR	SCALE		SHEET OF	Wt(Kg)	
						QTY	NEXT ASSY	MODEL	REF DRG				
						TITLE			APPROVED	KCS		01.01.09	
	Note added ECN:90900700	21.07.09	17.04.18	Vishnu	SNH	KCS	PACKING			CHECKED	CRN		31.12.08
	Note added Material changed Dia 72 was 78	21.07.09		Vishnu	SNH	CRN				DRAWN	SNH		30.12.08
										DRG No.		ALT	
ALT	CHANGE/ECN No.	DATE	BY	CKD	APP	  BEM LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075			909-56105				



Note added
ECN:90900700

21.07.09

17.04.18

Vishnu

SNH

KCS



Note added
Material changed
Dia 72 was 78

21.07.09

17.04.18

Vishnu

SNH

CRN



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

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R&D, BANGALORE COMPLEX
BANGALORE 560 075

909-56105



GRADE No.	VALUE	SYMBOL
N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
SURFACE ROUGHNESS		